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Amendments to Claims

1. **(Currently amended)** An integral structure comprising a metal surface and one or more plastic support members [and/]or plastic rib supports attached to said metal surface, wherein said metal surface comprises at least one edge portion formed at least in part with an undulating or serrated pattern along which [sufficient to secure at least] one support member is secured [therelong] [and/]or wherein at least one rib support is connected to said metal surface with a lip.
2. **(original)** The integral structure of Claim 1 further comprising ribs incorporated therealong.
3. **(original)** The integral structure of Claim 1 wherein said metal surface has an aperture formed therein.
4. **(original)** The integral structure of Claim 1 wherein said plastic support members and ribs are made of polyamide.
5. **(Currently amended)** An article comprising an integral structure comprising a metal surface and one or more plastic support members [and/]or plastic rib supports attached to said metal surface, wherein said metal surface comprises at least one edge portion formed at least in part with an undulating or serrated pattern along which [sufficient to secure at least] one support member is secured [therelong] [and/]or wherein at least one rib support is connected to said metal surface with a lip.
6. **(Previously presented)** The article of Claim 5 in the form of a front end module.

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**7. (New) The integral structure of Claim 1 wherein said metal surface comprises at least one edge portion formed at least in part with an undulating or serrated surface and a bend or curve.**